

Job Set #48



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Reprint

D5332-041

Job Sheet 174720



Part No: D5332-041

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Large Fab-6		D. ML 18-4-24
100	Large Fab	4 pcs	4/20/18	4/20/18	0.00	2.77	Large Fab 1		D. ML 18-4-24
110	QC	4 pcs	4/20/18	4/20/18	0.00	0.00	QC9		38 JAS
120	QC	4 pcs	4/20/18	4/20/18	0.00	0.00	QC5		38 JAS
130	Packaging	4 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3 Large Fab		D. ML 18-4-25
140	QC21-SA	4 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D5332-3 as per dwg 2- Drill holes as per dwg D5332 using DT10192 3- Remove identification marks and Descriptions: deburr 4- Weld bushing in rib as per dwg and grind flush

130 - ***STOCK IN BASKET CELL***

21
9-50

APR 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5338-1	Bushing	8 Ea (2 ea)	90-Start up Operation	5059360
M304TS0.500W.049	Square Tubing	8 ft (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5338-1	8	43	0
	M304TS0.500W.049	8	1,169	0

Part Specifications

Specifications could not be found.

M. U. 002755

Plex 4/23/18 12:32 PM Dart.Gagnon.Michelle



Container No: S064596



Part: D5332-041

Job No: 174720

Serial No/Batch: S064596

Revision:

Inspector:

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Date: 04/24/18